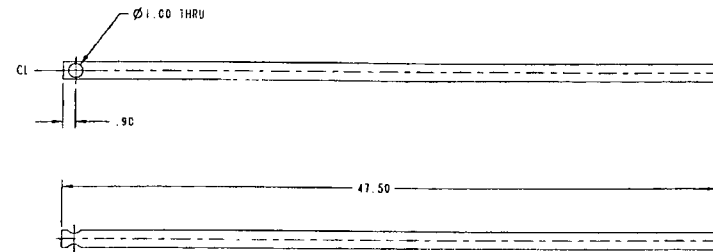


986743001-253

| | | | |
|----------|----------------------|--|------------------|
| X | First Article | | Prototype |
|----------|----------------------|--|------------------|

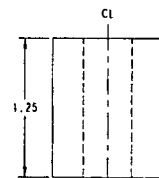
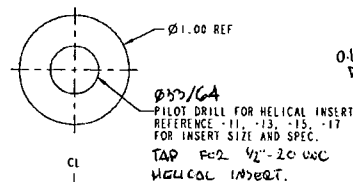
| | | | | | |
|--------------|--------|-------------|----------|---------------------|---|
| Measured by: | RB | Audited by: | o | Prototype Approval: | h |
| Date: | 9-7-23 | Date: | 08/07/23 | Date: | 4 |





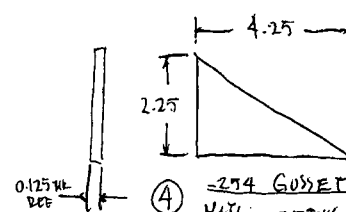
① -257 INNER TUBE
 MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
 SCALE 0.250

RELEASED
 11/16/11

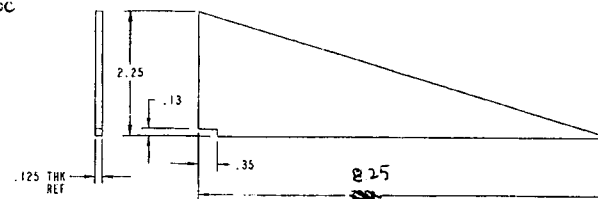


④ -249 INNER TUBE BUSHING
 MATL: 1.00 RND, 6061-T6, 00-A-200/8
 SCALE 2.000

XH



④ -254 GUSSET
 MATL: .125 THK, 6061-T6, 00-A-250/11



④ -253 GUSSET
 MATL: .125 THK, 6061-T6, 00-A-250/11
 SCALE 1.000

#40717

| | | | |
|---|--------|----------------|----------|
| PREMIER AVIATION, INC. | | | |
| 2001 Aviation Parkway, Grand Prairie, Texas 75052 | | | |
| DATE: 10/11/11 | REV: 1 | BY: D10SUV8 | 81 |
| SCALE: 1.000 | QTY: 1 | DATE: 11/16/11 | 23 of 25 |

ORIGINAL

Date: Wednesday, 23/07/2008 10:09:59 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 40717

Part Number: PB6743001253

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/25

Job Completion



MF 08-07-25

Date: Wednesday, 23/07/2008 10:09:59 AM
 User: Melanie Fauteux

Process Sheet

| | | | |
|-----------------------|--|------------------|-------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : GUSSET |
| Job Number | : 40717 | | |
| Estimate Number | : 13414 | | |
| P.O. Number | : | Part Number | : PB6743001253 |
| This Issue | : 23/07/2008 S.O. No. : | Drawing Number | : B67-43001 P.23 |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : / / Type : SMALL /MED FAB | Drawing Revision | : B1 |
| Previous Run | : 40045 | Material | : |
| Written By | : | Due Date | : 30/07/2008 Qty: 10 Um: Each |
| Checked & Approved By | : <u>MF 08-07-23</u> | | |
| Comment | : est rev A new issue 08.06.19 DD verified: EC | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|-------------|--------------------|
| 1.0 | M6061T6S125 | 6061-T6 .125 Sheet |
|-----|-------------|--------------------|



Comment: Qty.: 0.1353 sf(s)/Unit Total : 1.3535 sf(s)

6061-T6 .125Sheet

batch:- 106634

HB 8-7-23

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

Prog Rev: B1

HB 8-7-23

(10)

2-Deburr if necessary

HB 8-7-23

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

HB 8-7-23

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

S 08/07/03 10

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WIA

HB 08-07-24 10